

Date: Friday, 19/01/2007 8:50:36 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	HAT SECTION
<b>Job Number</b> :	30326		
<b>Estimate Number</b> :	12647		
<b>P.O. Number</b> :		<b>Part Number</b> :	G106064
<b>This Issue</b> :	19/01/2007	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	G10606 REV A
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :		<b>Drawing Revision</b> :	A
	<b>Type</b> :	<b>Material</b> :	
	SMALL /MED FAB	<b>Due Date</b> :	26/01/2007
<b>Written By</b> :		<b>Qty:</b>	10
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :	Est Rev:A New Issue 07-01-16 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S032	5052-H32 .032 Sheet
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**Comment:** Qty.: 0.8747 sf(s)/Unit Total : 8.7465 sf(s)  
5052-H32 .032 Sheet  
\*\*\*\*\*GRAIN ALONG 5"\*\*\*\*\*  
BATCH: M100470

*Surf*

*ml 07 01 23*

*(10)*

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET  
1-Cut as per Dwg G10606  
Dwg Rev: A  
Prog Rev: A

*ml 07 01 23*  
*offm 07/01/24*

*(10)*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

*ml 07 01 23*

*(10)*

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

*ml 07/01/23*

*(10)*

5.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE  
FORM AS PER DWG G10606



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HAT SECTION

Job Number: 30326

Part Number: G106064

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

10.0

QC21

FINAL INSPECTION/W/O RELEASE

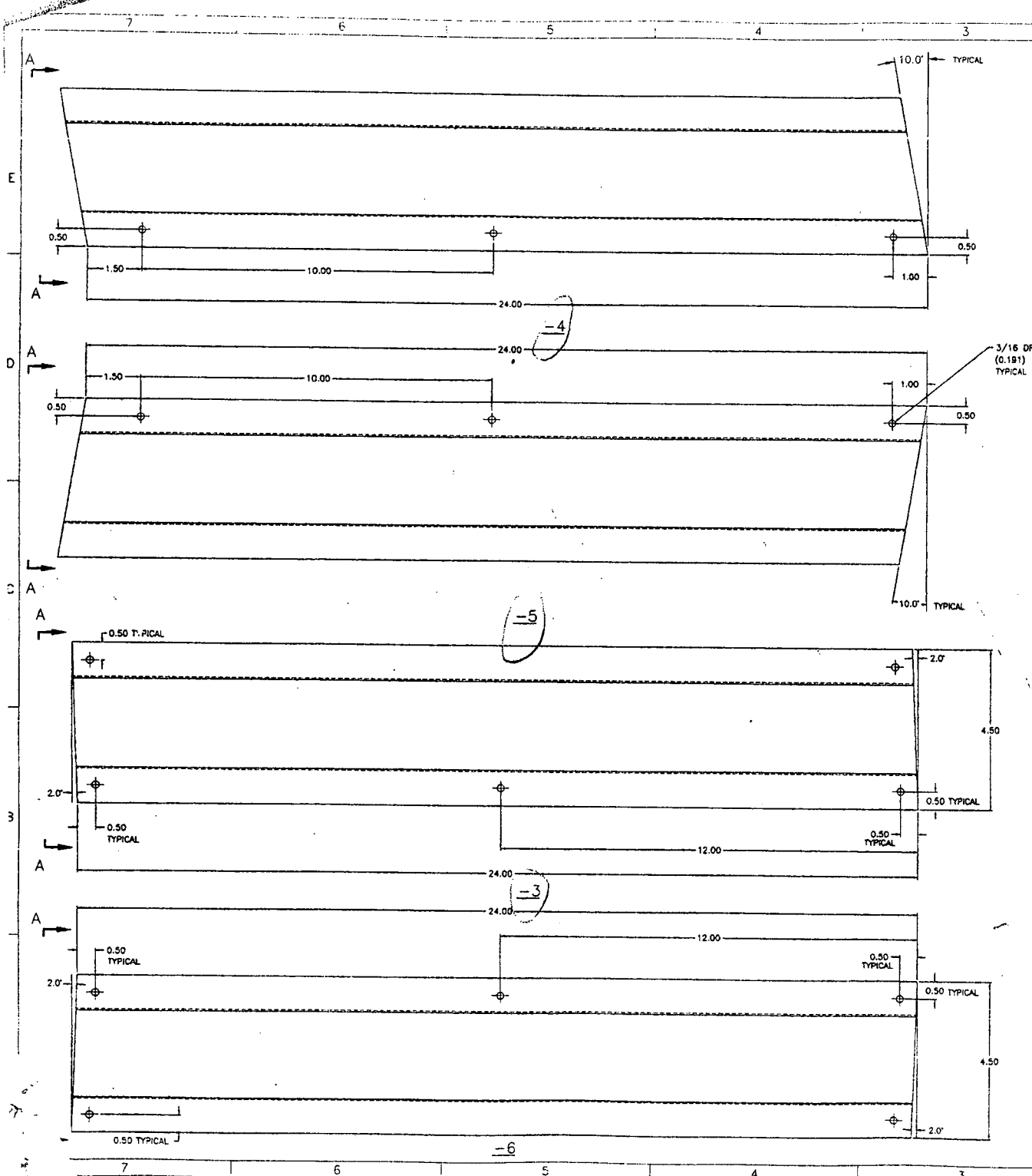


Comment: FINAL INSPECTION/W/O RELEASE

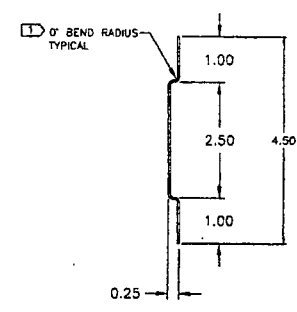
Job Completion



U 07-01-30



1.2822



ANSI Y14.5  
BEND RADIUS +0.01 ON 0.03 TO 0.06  
+0.03 ON 0.09 OR GREATER.

85  
w/030328

1	-4	032 PLATE	5052-H32 ALUMINUM
1	-3	032 PLATE	5052-H32 ALUMINUM
1	-2	032 PLATE	5052-H32 ALUMINUM
1	-1	032 PLATE	5052-H32 ALUMINUM

QTY	DASH	DESCRIPTION	MATERIAL
1	-4	032 PLATE	5052-H32 ALUMINUM
1	-3	032 PLATE	5052-H32 ALUMINUM
1	-2	032 PLATE	5052-H32 ALUMINUM
1	-1	032 PLATE	5052-H32 ALUMINUM

BREAK ALL EDGES 125	DATE	4/5/95
UNLESS OTHERWISE SPECIFIED	CHECK	
DIMENSIONS ARE IN INCHES	DESIGN	
DIMENSIONAL TOLERANCES	STRESS	
4 DECIMALS ± .001	APPROVAL	
3 DECIMALS ± .005		
2 DECIMALS ± .020		
1 DECIMAL ± .050		
ANGULAR ± 0.5°		

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Dwg No: G10506 Proj No: CA159		Title: HAT SECTION DETAIL Scale: 1/1 Rev: -- Date: 1



## L Lacelle

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**From:** Bill Beckett [bbeckett@dartaero.com]  
**Sent:** January 30, 2007 11:14 AM  
**To:** 'Jean-Luc Menard'  
**Cc:** 'Linda Lacelle (Linda Lacelle)'; chris.bonar@genevaaviation.com; jeff@darths.com  
**Subject:** RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

JL,  
Geneva will be taking care of the G10606 parts.  
Bill

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**From:** Jean-Luc Menard [mailto:jmenard@dartaero.com]  
**Sent:** January 30, 2007 7:38 AM  
**To:** chris.bonar@genevaaviation.com  
**Cc:** BILL B (BILL B); Linda Lacelle (Linda Lacelle)  
**Subject:** RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Morning Chris,  
Any news on the G10606 parts yet, Ethel has been inquiring about them.  
Jean-Luc

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**From:** chris.bonar@genevaaviation.com [mailto:chris.bonar@genevaaviation.com]  
**Sent:** Friday, January 26, 2007 10:22 AM  
**To:** 'Jean-Luc Menard'  
**Subject:** RE: G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Sorry I did not get back to you on this, thanks for the reminder, I'm the only engineer around here and it gets very busy.

I'm still finding out about the G10606 parts.

For the G10604 parts, the rivet size is a #4 flat head. Make the hole .129 dia, give it a 100° c'sink with a .225 dia. The other holes are to be #40, .098 dia, although the drawing does callout .128 dia as a ref dim, make them .098 anyway. They get drilled out to #30 at installation.

Chris

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**From:** Jean-Luc Menard [mailto:jmenard@dartaero.com]  
**Sent:** Friday, January 26, 2007 6:56 AM  
**To:** chris.bonar@genevaaviation.com  
**Cc:** jeff@darths.com; BILL B (BILL B); Linda Lacelle (Linda Lacelle)  
**Subject:** G10604-3/-4/-5/-6 & G10606-3/-4/-5/-6 Parts

Chris,  
Any news on these parts? We would like to move forward quickly and need your help.  
I await your phone call.  
Jean-Luc

30/01/2007